



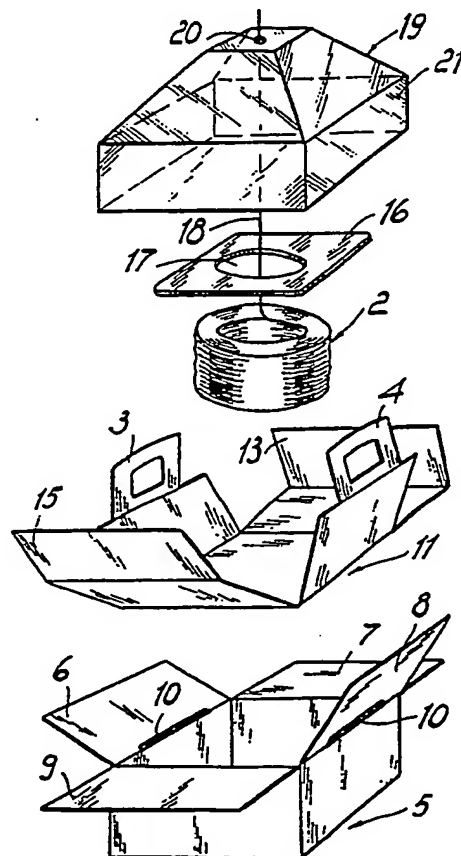
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : B65D 85/04, B65H 49/02	A1	(11) International Publication Number: WO 94/19258 (43) International Publication Date: 1 September 1994 (01.09.94)
(21) International Application Number: PCT/EP94/00493 (22) International Filing Date: 21 February 1994 (21.02.94) (30) Priority Data: VR93U000008 23 February 1993 (23.02.93) IT (71) Applicant (for all designated States except US): SIDERGAS S.R.L. [IT/IT]; Viale Rimembranza, 17, I-37010 S. Ambrogio di Valpolicella (IT). (72) Inventor; and (75) Inventor/Applicant (for US only): GELMETTI, Carlo [IT/IT]; Via Sagramuse, 48, I-37017 Lazise (IT). (74) Agent: MODIANO, Guido; Modiano & Associati, Via Meravigli, 16, I-20123 Milan (IT).		(81) Designated States: CA, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: CONTAINER FOR PACKAGING AND UNWINDING A COIL OF WIRE

(57) Abstract

Container or box for packaging and unwinding a coil (18) of wire (2), which comprises: a box-like body (5, 11) that has a polygonal plan, can be opened at the top and is meant to accommodate a coil for wire; and a coil covering panel (16) that has a central circular opening (17) and a contour that matches the plan shape of the box-like body, so that it can freely descend within the box-like body in contact with the coil as the height of the coil decreases as the wire is unwound from above through the central opening of the panel, in order to prevent the lifting of turns of wire between the peripheral region of the panel and the container and thus the accidental entanglement of turns.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

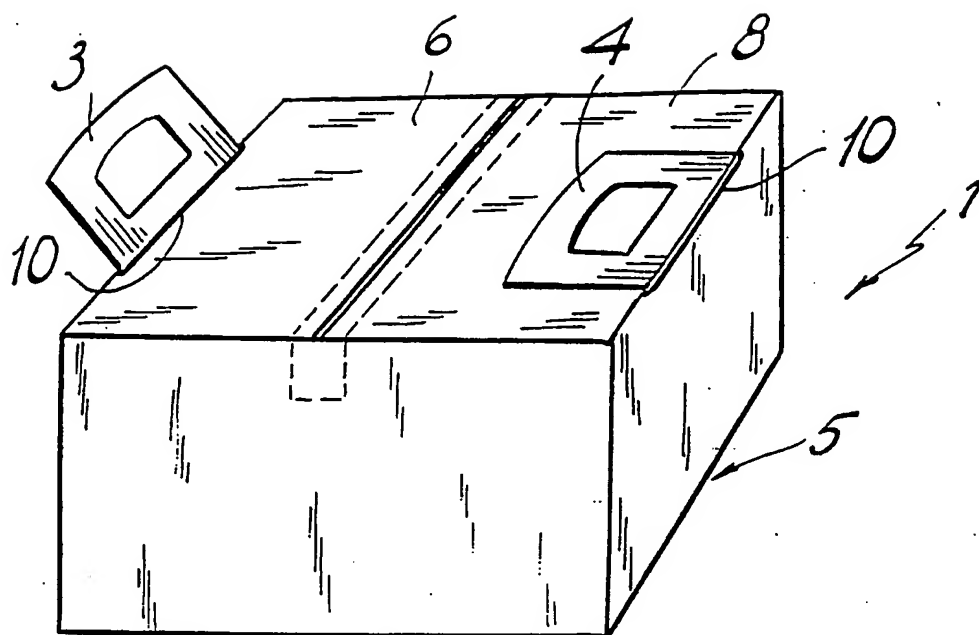


Fig. 1

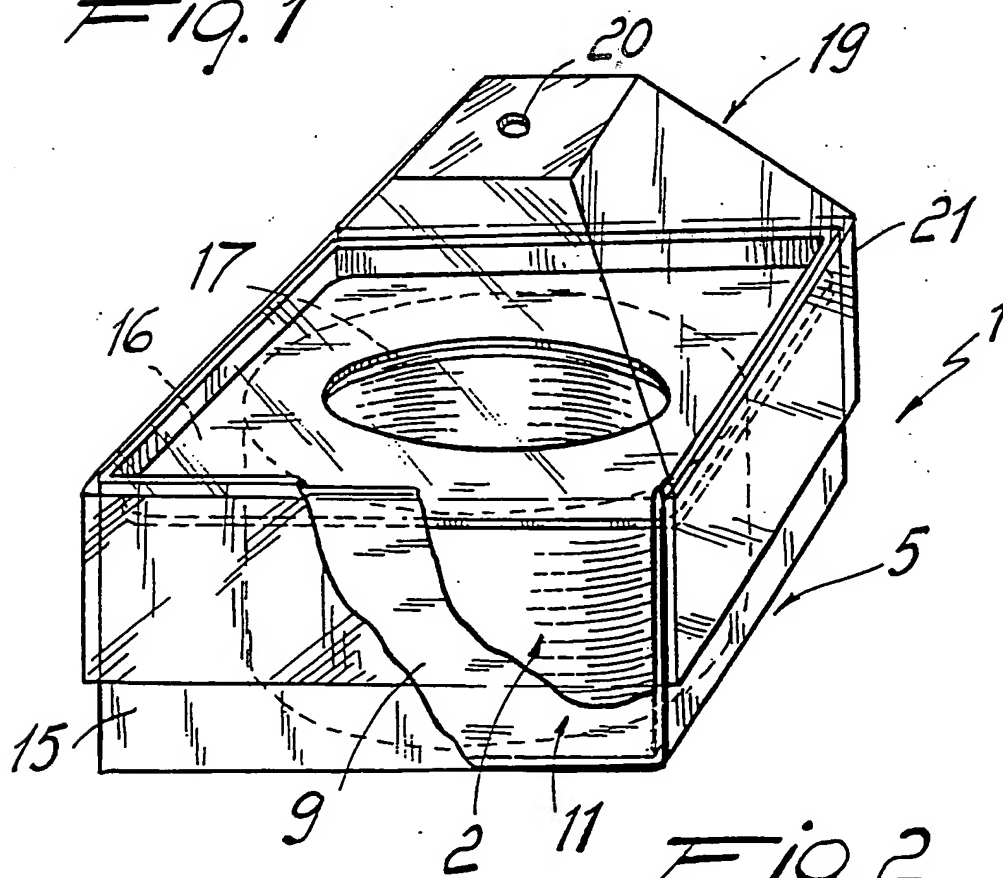


Fig. 2

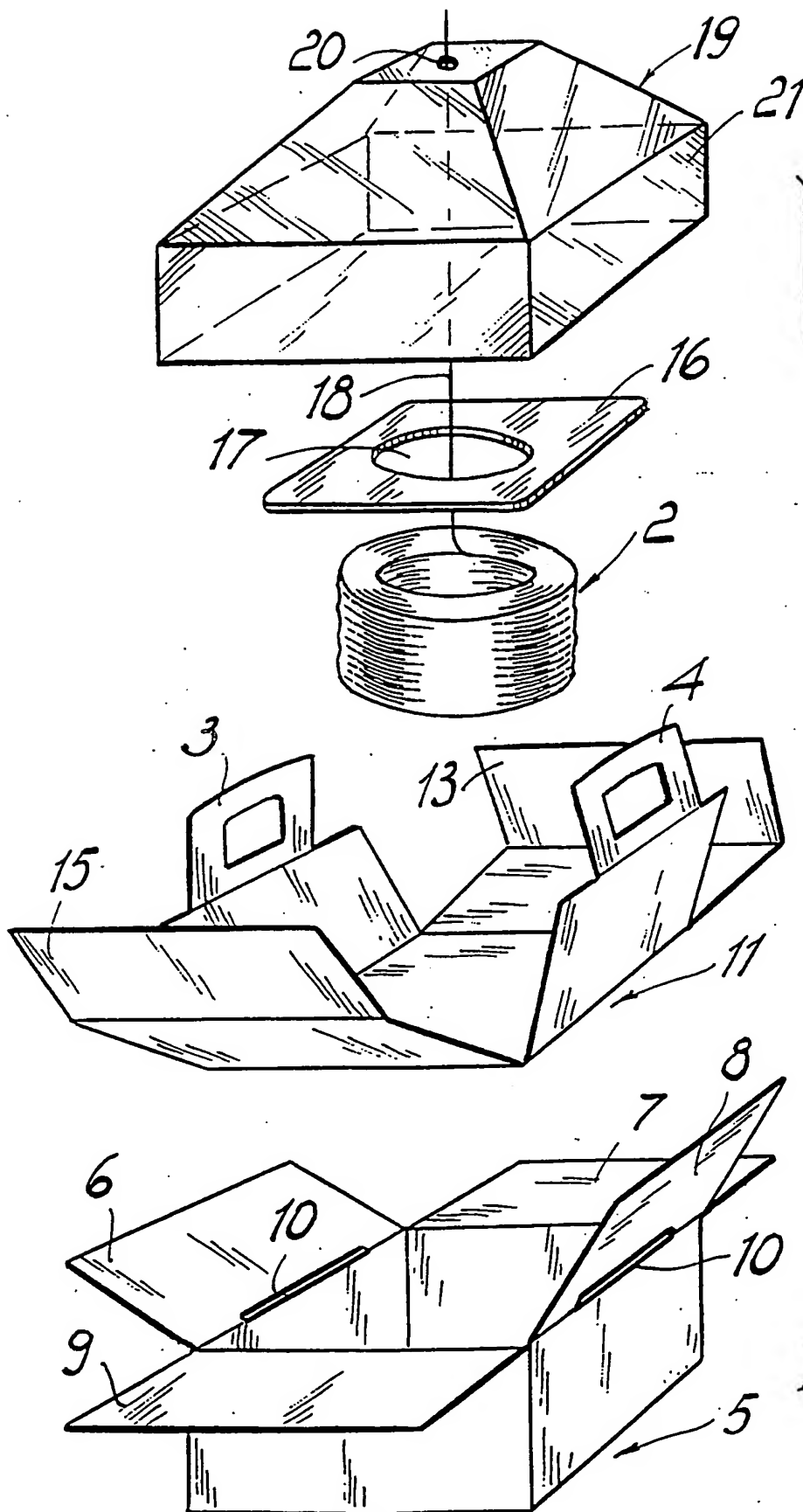
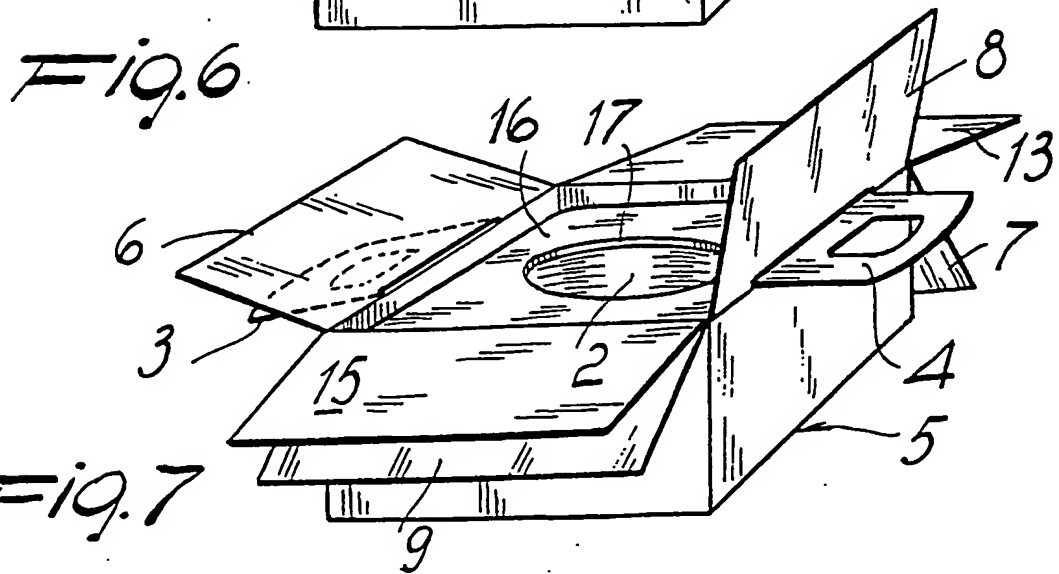
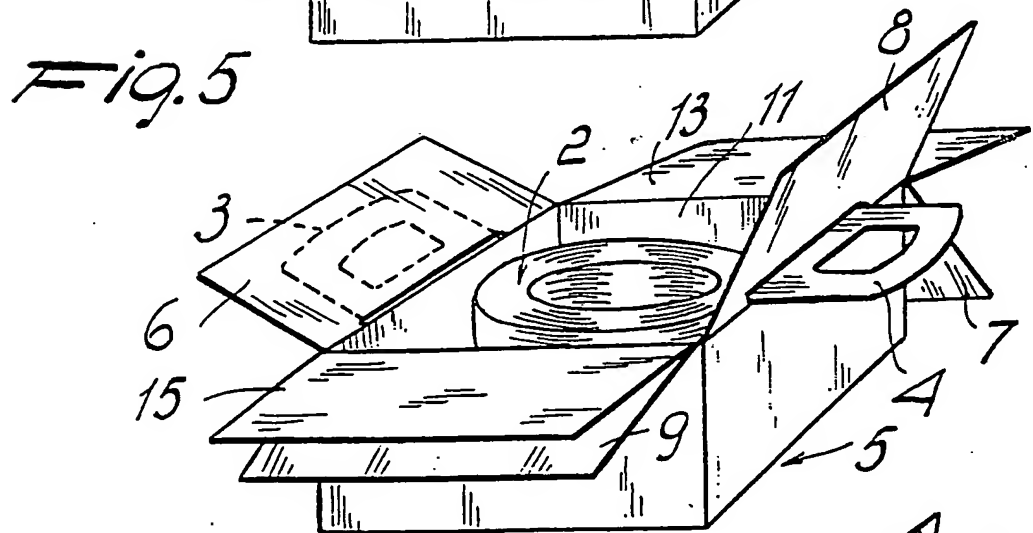
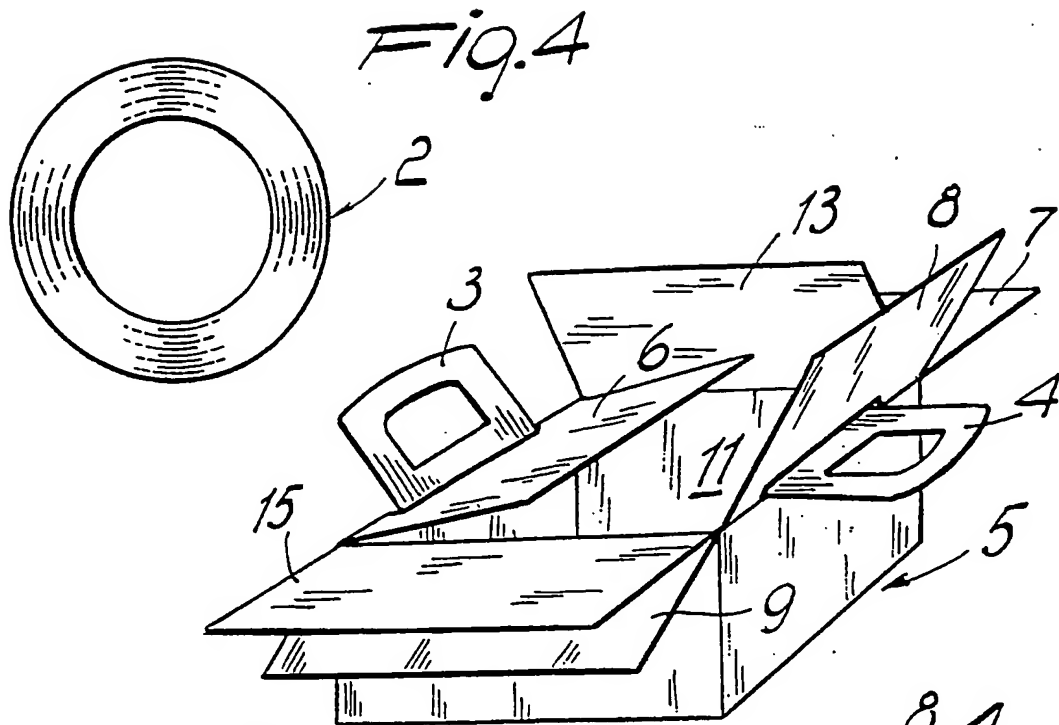
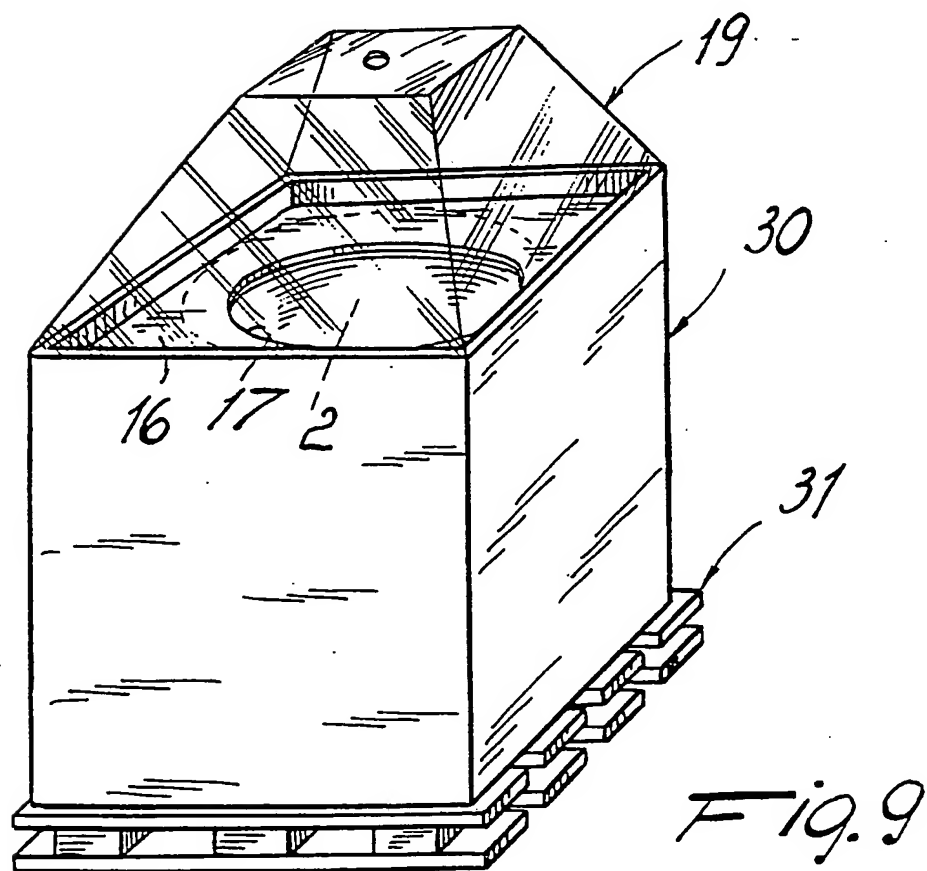
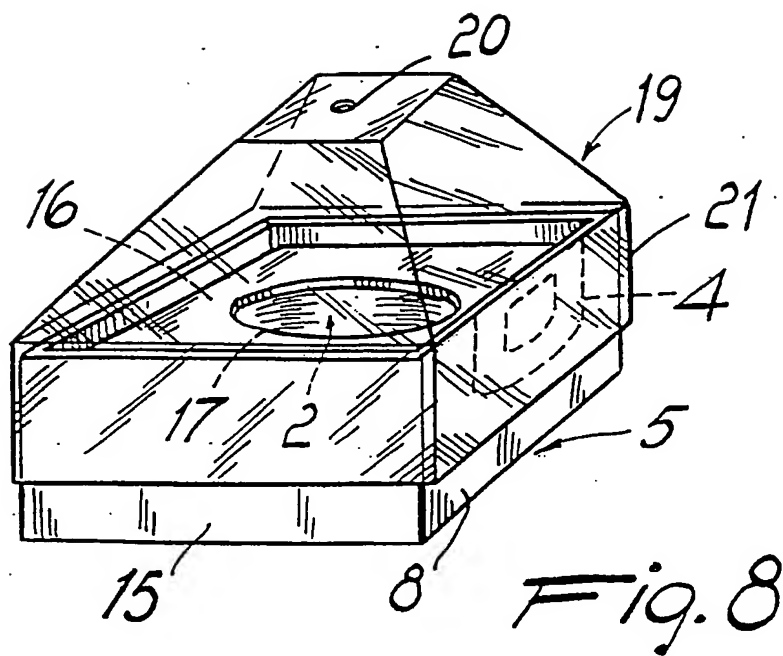


Fig. 3





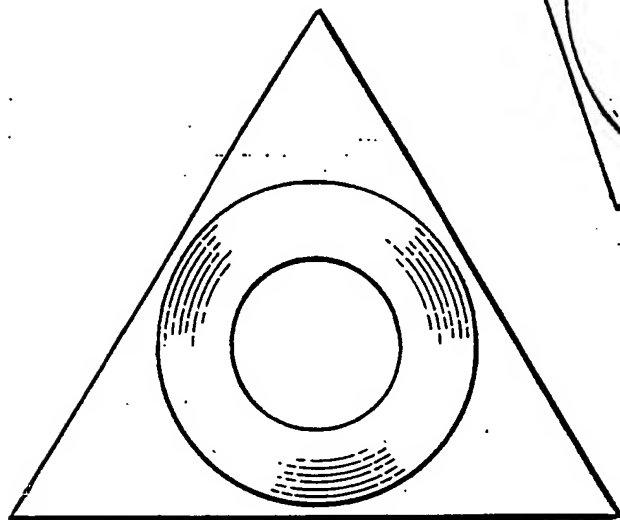


Fig. 10

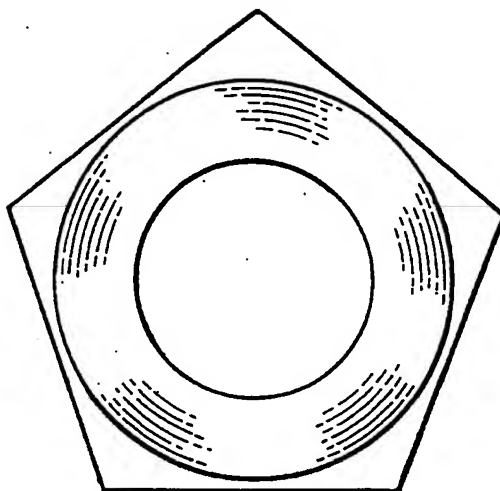


Fig. 11

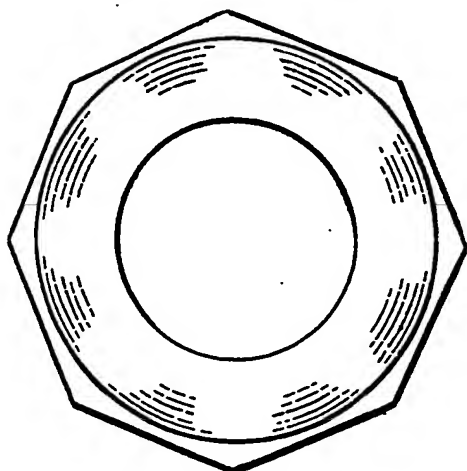


Fig. 13

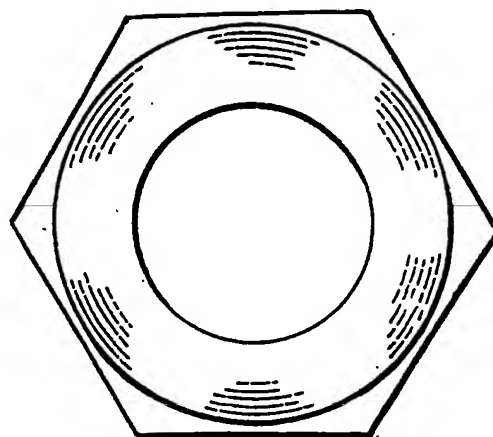


Fig. 12

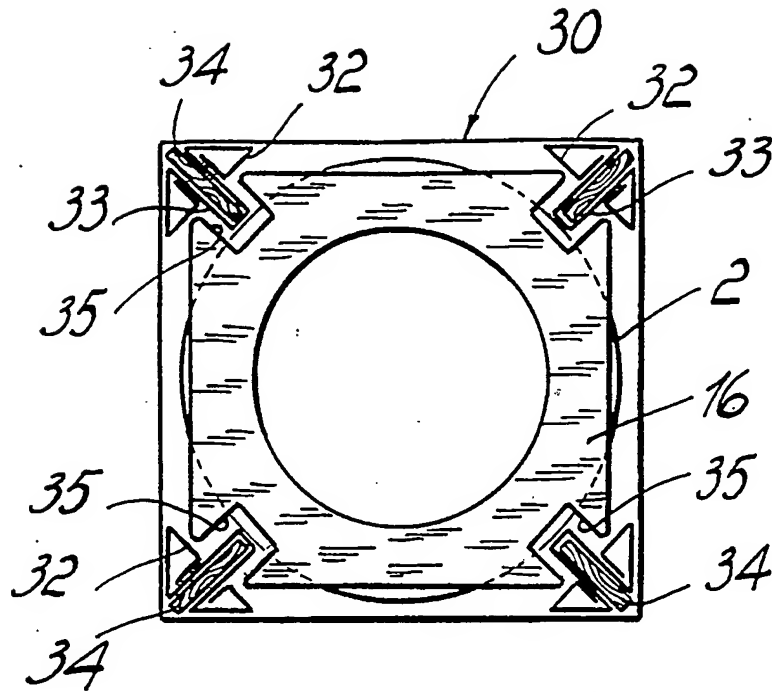


Fig. 14

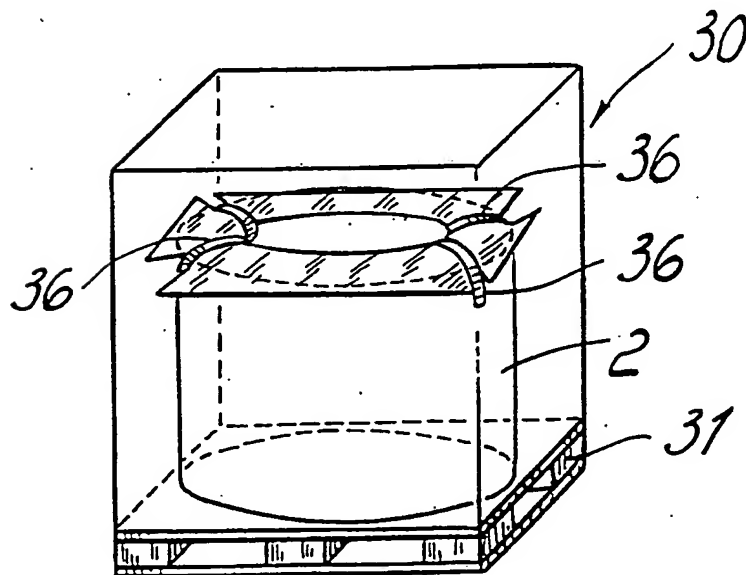


Fig. 15

CONTAINER FOR PACKAGING AND UNWINDING A COIL OF WIRE

Technical Field

The present invention relates to a container or box for packaging and unwinding a coil of wire.

Background Art

In unwinding wires, such as soldering wires, from reels or coils there is the problem of unwinding uniformly and uninterruptedly and possibly without forming bumps and without applying undesirable twists to the wire, which would lead to defects or in any case to a reduction in the quality of the soldered joints. A cylindrical container, on which a hood with a wire guiding sheath is placed, has already been proposed for this purpose; in this container, a movable lid or disk is placed above the coil so that it can descend freely as the vertical thickness of the coil decreases; the disk or lid has a smaller diameter than the internal diameter of the container, so as to delimit, together with the inner wall of said container, a gap through which the wire, unwound from the coil passes.

With a container structured in this manner, turns of the wire often escape beyond the movable disk, and since the wire is highly flexible, produce overlaps and form tangles that force to stop the soldering operation that is in progress and entail considerable downtimes to eliminate them and resume soldering.

Disclosure of the Invention

An object of the present invention is to provide a container or box based on a new concept which is suitable for eliminating the drawbacks described above.

Another object of the present invention is to provide a

container or box that allows stacking of a plurality of boxes one on top of the other, so as to allow considerable savings in transport and storage space as well as easy handling.

5 Another object of the present invention is to provide a container or box that can be obtained from inexpensive materials and can be disposable.

These objects and others which will become apparent hereinafter are achieved by a container for packaging and
10 unwinding a coil of wire, according to the invention, which comprises: a box-like body that has a polygonal plan, can be opened at the top and is meant to accommodate a coil of wire; and a coil covering panel that has a central circular opening and a contour that matches the plan shape of the
15 box-like body, so that it can freely descend in the box-like body in contact with the coil as the height of said coil decreases as the wire is unwound from above through the central opening of the panel, in order to prevent the lifting of turns of wire between the peripheral region of
20 the panel and the container and thus the accidental entanglement of turns.

Advantageously, the container is constituted by: a first panel made of punched cardboard, which can be folded so as to obtain a first box-like body with multiple closure
25 flaps at its top, two of which have a through slit or slot; by a second panel made of punched cardboard which can be folded into a second box-like body that can be inserted in the first one and has two lateral flaps that are handle-shaped and can be inserted in a respective slit or slot of
30 the first box-like body; and by a coil covering panel, also

made of cardboard, so as to obtain a package which is solid and strong enough, can be easily carried by hand and can be quickly prepared for use simply upon opening it by overturning the top flaps.

Brief Description of the Drawings

5 The invention is described further hereinafter with reference to the accompanying drawings, wherein:

figure 1 is a perspective view of a container that is shaped like a parallelepiped with a square plan and two grip handles for handling it;

10 figure 2 is a perspective view, with parts shown in cross-section, of the container of figure 1;

figure 3 is an exploded and slightly reduced-scale view of the container of figure 2;

figure 4 is a plan view of a coil of wire with four
15 winding "nodes";

figure 5 is a perspective view of an empty open cardboard container;

figure 6 is a view of the container of figure 5, in which a coil of wire has been inserted;

20 figure 7 is a view of the container of figure 6 with a coil covering panel;

figure 8 is a perspective view of the container of figure 7, on which an unwinding hood has been applied;

figure 9 is a perspective view, similar to the view of
25 figure 8, but related to a further embodiment; and

figures 10, 11, 12 and 13 are schematic plan views of further embodiments of the container according to the invention;

figure 14 is a top view of the container of figure 9,

provided with angular inserts and with a modified coil covering panel; and

figure 15 is an axonometric view of the container of figure 14 without the coil covering panel and without the 5 angular elements, but with a coil provided with a plastic strap.

Ways of carrying out the Invention

In the various figures, identical or similar parts or components have been designated by the same reference numerals.

10 Initially with reference to figures 1 to 8, it can be seen that a container according to the invention is formed by a box-like body 1 which has a polygonal plan shape, typically a square one, and can be opened at the top to insert a coil of wire 2, for example soldering wire, in the 15 body. The container 1 has two grip handles 3 and 4 for easier handling and for transport.

More particularly, the container 1 (figure 3) is constituted by: a first panel made of punched cardboard that can be folded so as to obtain a first box-like body 5 with a 20 square plan shape provided with four closure flaps 6, 7, 8 and 9 at its top, two of which -- the flaps 6 and 8 which are not adjacent and are mutually opposite -- have a through slit or slot 10; and by a second panel made of punched cardboard that can be folded into a second inner box-like 25 body 11 that can be accommodated in the box-like body 5 and also has four flaps at its top. Two of the flaps have handles 3 and 4 that can be inserted in the slits or slots 10 provided in the box-like body 5, whereas two other flaps 13 and 15 substantially have the same extension as the

corresponding flaps 7 and 9 of the container 5, so that they can form, after the folding of the flaps for closure and their possible taping to fix them in position, the structure or package shown in figure 1, in which the handles 3 and 4 protrude above the package. These handles, too, can be folded against the package. One thus obtains a package that is sufficiently solid and strong, can be easily carried, even by hand, by one or two operators, and can be quickly prepared for use simply by opening and turning over the top 10 flaps, as will become apparent hereinafter.

Before closing the container 1, a coil covering panel 16 made of light material, preferably cardboard, is placed above the coil 2; said panel has a large central circular opening 17 and a quadrangular contour that matches the plan 15 of the internal empty space of the box-like body 11 but is slightly smaller than said space, so that it can descend freely in the box-like body in contact with the coil as the height of said coil decreases, as the wire 18 is unwound from the top through its central opening 17. The panel 16 20 has the purpose of preventing the lifting of turns of wire between the outer edge of the panel and the inner container 11. This function is performed particularly by the angular portions of the panel, which act as retention elements for the turns, especially the most peripheral ones. In the 25 absence of a coil covering panel that can follow the decrease in the height of said coil, or if one uses a coil covering panel that has a circular outer contour, as in prior art, some turns rise rather frequently and, under the pulling action of the wire 18 that is being unwound, become 30 entangled, and this entails the need to stop the soldering

operation being performed, with considerable downtimes to restore the feeding of the soldering wire.

In order to prepare the container 1, once it has been moved into its working position proximate to a soldering robot, it is sufficient to break the sealing tape, if any, turn over first the flaps 6 and 8 together with the handles 3 and 4 and then the flaps 7 and 9 together with the flaps 13 and 15, as shown in figures 2 and 8, and then apply a hood 19, preferably made of transparent material so as to allow also visual inspection of the progress of the unwinding of the coil 2. A wire guiding sheath, not shown in the drawings, is fixed in a central position, as shown by 20, at the top of said hood. The hood 19 is like a frustum-shaped pyramid with a base 21 that has the same plan shape as the container 1 and is slightly larger so that it can fit over its overturned flaps.

Advantageously, the coil 2 is not wound in circular turns but in groups of slightly elliptical turns with a major axis that moves sequentially, for example through 90° for each successive group of turns, as generally shown in figure 3. Furthermore, during formation of the coil the wire is pre-twisted, for example so as to produce, during its unwinding, a complete twist of the wire only after every portion of a preset length, for example every 15 meters (minimum) or even every 30 m, so that the wire unwinds straight, without bends, bumps or twists which would otherwise occur if the coil were formed according to conventional methods.

Once the entire coil has been used, the hood 19 is recovered for other uses, whereas the container 1 as a whole

is disposable and can in any case be rapidly replaced and removed from the working position to be discarded.

The container 1 can be typically meant to contain coils of wire of up to approximately 230 kg. For coils weighing over 200 kg it is possible to use a container 30 that has a square plan and is made of wood-fiber composite panels or plywood, such as the one shown in figure 9, which if desired can be nailed or glued to a pallet 31 (for example made of cardboard or wood) for transport.

10 Figures 10 to 13 illustrate other possible embodiments of a container 1 or 30 for coils obtained with elliptical turns that are offset respectively by 120° , 72° , 60° and 45° instead of by 90° as with the container 1.

Especially when dealing with rather heavy coils 2, 15 weighing for example around 450 kg, it is convenient to make the pallet 31 out of wood and to provide angular elements 32, for example made of cardboard, at the inner corners; each angular element delimits a longitudinal seat 33 in which it is possible to accommodate a wood board or strip 34 20 which lies radially with respect to the coil. In this case, the panel with the coil has angular notches 35, each meant to partially and loosely accommodate a respective strip 34.

With this arrangement, during transport or stacking in store one avoids outward deformations of the coil 2. 25 Furthermore, during soldering, when the wire is unwound from the coil 2 and the height of said coil decreases, the panel 16 can easily descend, sliding unhindered along the strips 34.

In order to prevent part of the upper turns of the coil 30 from rising and arranging themselves in a disorderly fashion

during transport on road vehicles due to the unavoidable vibrations because said turns are not subjected to any load, it is possible to use plastic straps 36 that bind together a bundle of turns of said coil.

5 The above described packaging container is susceptible to numerous modifications and variations all of which are within the protective scope defined by the content of the claims that follow.

CLAIMS

1 1. Container for packaging and unwinding a coil (18) of
2 wire (2), which comprises: a box-like body (1) that has a
3 polygonal plan, can be opened at the top and is meant to
4 accommodate a coil of wire; and a coil covering panel (16)
5 that has a central circular opening (17) and a contour that
6 matches the plan shape of the box-like body, so that it can
7 freely descend in the box-like body in contact with the coil
8 as the height of said coil decreases as the wire is unwound
9 from above through the central opening of the panel, in
10 order to prevent the lifting of turns of wire between the
11 peripheral region of the panel and the container and thus
12 the accidental entanglement of turns.

1 2. Container according to claim 1, characterized in
2 that said container (1) and said coil covering panel (16)
3 have a polygonal plan shape.

1 3. Container according to claim 1 or 2, characterized
2 in that it comprises a pair of handles (3,4) for its manual
3 handling and transport.

1 4. Container according to any one of the preceding
2 claims, characterized in that it comprises: a first panel
3 made of punched cardboard, that can be folded so as to
4 obtain a first box-like body (5) with multiple closure flaps
5 (6-9) at its top, two of said flaps having a through slit
6 (10) or slot; a second panel made of punched cardboard, that
7 can be folded so as to obtain a second box-like body (11)
8 that can be inserted in the first one and has two lateral
9 flaps that are shaped like handles (3,4) and can be inserted
10 in a respective slit or slot of the first box-like body; and

11 a coil covering panel (16) which is also made of cardboard.

1 5. Container according to any one of the preceding
2 claims, characterized in that said coil (2) has elliptical
3 turns arranged in groups, each group having its major axis
4 orientated at right angles to a respective wall of the
5 container.

1 6. Container according to claim 4, characterized in
2 that it comprises a wire unwinding hood (19) that is like a
3 frustum-shaped pyramid with a polygonal base (21) and can be
4 inserted on the container.

1 7. Container according to any one of the preceding
2 claims, characterized in that it comprises angular elements
3 (32) for confining the coil.

1 8. Container according to claim 7, characterized in
2 that each one of said angular elements delimits a
3 longitudinal recess (33) and comprises a removable insert
4 (34) for abutment against the coil.

1 9. Container according to claim 8, characterized in
2 that said angular elements are made of cardboard and that
3 said insert is a wood strip.